

**PCT**WORLD INTELLECTUAL PROPERTY ORGANIZATION  
International Bureau

## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<b>(51) International Patent Classification 7 :</b> <b>A01N 59/00, 59/16, 25/12, A01M 1/10, 5/02</b>	<b>A1</b>	<b>(11) International Publication Number:</b> <b>WO 00/01236</b> <b>(43) International Publication Date:</b> 13 January 2000 (13.01.00)
<b>(21) International Application Number:</b> PCT/GB99/02090 <b>(22) International Filing Date:</b> 1 July 1999 (01.07.99)  <b>(30) Priority Data:</b> 9814507.1                      3 July 1998 (03.07.98)                      GB  <b>(71) Applicant (for all designated States except US):</b> UNIVERSITY OF SOUTHAMPTON [GB/GB]; Highfield, Southampton SO17 1BJ (GB).  <b>(72) Inventors; and</b> <b>(75) Inventors/Applicants (for US only):</b> HOWSE, Philip, Edwin [GB/GB]; 14 Western Way, Alverstoke, Gosport PO12 2NG (GB). ASHBY, Roger, Edward [GB/GB]; 66 High Street, Sidford, Devon EX10 9SQ (GB).  <b>(74) Agent:</b> ALLARD, Susan, Joyce; Boulton Wade Tennant, 27 Furnival Street, London EC4A 1PQ (GB).		<b>(81) Designated States:</b> AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).  <b>Published</b> <i>With international search report.</i>
<b>(54) Title:</b> A METHOD AND APPARATUS FOR CONTROLLING PESTS  <b>(57) Abstract</b>  A method of controlling pests, such as insects, by trapping and/or killing them wherein at least a part of a pest to be trapped or killed is exposed a composition comprising particles containing or consisting of at least one magnetic material.		

***FOR THE PURPOSES OF INFORMATION ONLY***

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav Republic of Macedonia	TM	Turkmenistan
BF	Burkina Faso	GR	Greece			TR	Turkey
BG	Bulgaria	HU	Hungary	ML	Mali	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MN	Mongolia	UA	Ukraine
BR	Brazil	IL	Israel	MR	Mauritania	UG	Uganda
BY	Belarus	IS	Iceland	MW	Malawi	US	United States of America
CA	Canada	IT	Italy	MX	Mexico	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NE	Niger	VN	Viet Nam
CG	Congo	KE	Kenya	NL	Netherlands	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NO	Norway	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's Republic of Korea	NZ	New Zealand		
CM	Cameroon			PL	Poland		
CN	China	KR	Republic of Korea	PT	Portugal		
CU	Cuba	KZ	Kazakstan	RO	Romania		
CZ	Czech Republic	LC	Saint Lucia	RU	Russian Federation		
DE	Germany	LI	Liechtenstein	SD	Sudan		
DK	Denmark	LK	Sri Lanka	SE	Sweden		
EE	Estonia	LR	Liberia	SG	Singapore		

- 1 -

A METHOD AND APPARATUS FOR CONTROLLING PESTS

The present invention relates to a method and apparatus for controlling pests by trapping or killing  
5 them and is particularly concerned with the control of flying or crawling insects.

The most common domestic insect pests are houseflies, mosquitoes and cockroaches.

The common housefly, *Musca domestica*, occurs  
10 throughout the world in domestic situations. Together with similar species, such as, the lesser housefly, blowflies and flesh flies, it contaminates food and spreads diseases, such as, typhoid and cholera, and also carries the eggs of parasitic worms.

15 The housefly is also a problem on refuse tips and is becoming a progressively greater nuisance in agriculture, where it breeds in deep litter breeding units for poultry and other animals.

The cockroach is ubiquitous in urban situations  
20 in the tropics and sub-tropics and is common in heated buildings in Europe and North America where food is prepared. Large cockroach populations are found in sewers and drains and many disease organisms have been isolated from them.

25 The mosquito is both a severe nuisance pest and vastly important as a vector for blood-borne diseases, such as, malaria, yellow fever and dengue.

Control of such insect pests is becoming more urgent as human populations increase and provide more  
30 resources for them to breed.

Insecticide use inevitably encourages the evolution of resistance. In the United Kingdom as in

- 2 -

many other countries, prolonged attempts to control houseflies in animal rearing system have led to the increasing incidence of flies which are resistant to the major insecticides in common use.

5           Control of insects in areas where food is prepared depends upon scrupulous hygienic procedures, periodic fumigation with insecticides and/or the use of traps.

10           There is increasing public pressure throughout Europe for the development of environmentally acceptable pest control measures in which synthetic insecticides are not used.

          WO94/00980 describes a method of controlling pests, such as insects, involving the use of  
15           electrostatically charged powders, in which the powders are used to adhere to the insect cuticle and also act as carriers for pesticides or other biologically active compounds. The electrostatically charged particles also adhere to the feet of the  
20           insects, blocking the mechanism by which they grip surfaces thereby making it possible to trap the insects as they slide down an inclined surface.

          The disadvantages of the use of electrostatically charged particles is that they must be charged before  
25           use, for example by friction, and they lose their charge rapidly in conditions of high humidity and when moisture films develop. Furthermore, the particles are removed from bait stations or traps by wind currents, or by shaking.

30           We have now developed a method and apparatus for controlling pests which involves the use of particles which are permanently magnetised and are not affected

- 3 -

by moisture or humidity and which, when anchored on a conducting or magnetic surface, will remain in position for long periods of time without losing their effectiveness. Although electrostatically charged particles adhere to the cuticles of insects, it is surprising that ferromagnetic particles also adhere to the cuticles of insects and this is a surprising and unexpected effect.

Accordingly, the present invention provides a method of controlling pests, such as insects, by trapping and/or killing them wherein at least a part of a pest to be trapped or killed is exposed to a composition comprising particles containing or consisting of at least one magnetic material.

In carrying out the method of the present invention the pests are exposed to particles which either contain or consist wholly of a magnetic material, such as a ferromagnetic oxide. Ferromagnetic oxides are often termed ferrites which is a generic term describing a class of magnetic oxide compounds that contain iron oxide as a primary component. The spinel ferrites have the general composition  $MFe_2O_4$  and are isostructural with the mineral spinel,  $MgAl_2O_4$ . M in the formula is generally Mg, Mn, Co, Ni, Zn or Cu, or mixtures thereof. A second group of ferrites is the hexagonal ferrites which are a group of ferromagnetic oxides in which the principal component is  $Fe_3O_3$  in combination with a divalent metal oxide such as BaO, SrO or PbO and a divalent transition-metal oxide. A third group of ferrites is the garnets which have the general structure  $M_3Fe_5O_{12}$ . The metal M may be, for example,

- 4 -

Y, La, Ca, the rare earth metals or other large cations.

Preferred materials for use in the present invention are strontium ferrite which is a hard  
5 magnetic material, optionally in admixture with a ferrosilicate or neodymium barium salts. Soft magnetic materials, such as Fe, Fe<sub>2</sub>O<sub>3</sub> or ferrosilicates may also be used if they have been magnetised or become magnetised on admixture with hard  
10 magnetic materials.

The particles which are used in the present invention preferably have an average particle size diameter in the range of from 2 to 100 micrometres, preferably 3 to 50 micrometres. Generally the  
15 particles are applied to a surface in an area in which pests are present.

The composition which is used in the present invention may consist wholly of the magnetic particles. Alternatively, the composition may  
20 compromise a proportion of the magnetic material in admixture with one or more other components. For example, the magnetic particles may be admixed with one or more filler materials such as talc, silicon dioxide, diatomaceous earth, ferrosilicates and the  
25 like. Alternatively, the magnetic particles may be admixed with particles which contain one or more pesticides or behaviour modifying chemicals or the magnetic particles may be coated with one or more pesticides or behaviour modifying chemicals.

30 Generally, the magnetic particles will comprise at least 10% of the composition, preferably at least 50% by weight of the composition.

- 5 -

Insects adhere to smooth or inclined surfaces using adhesive organs on their feet. These organs are pads covered with numerous fine hairs with flattened tips. An oily substance is secreted onto the tips of the hairs and surface molecular forces ensure adhesion of the hairs to the surface on which the insect is standing. Accordingly, as the feet of an insect become covered in particles, the insect loses its ability to adhere to a smooth and, in particular, to an inclined surface. Furthermore, the particles also interfere with the insect's sense organs, which may cause the insect to groom more frequently.

In the case of flying insects, it is known that the flight reflex is inhibited by contact of the feet with any substrate. Accumulation of the particles on the insect's feet tend to inhibit the flight and the adhesion of the insect which is thus more likely to fall from an inclined surface. Accordingly, a flying insect having landed on a suitably coated and inclined surface is thus unlikely to fly away and simply will slide down the surface.

The magnetic particles which are used in the method of the present invention may consist solely of the magnetic material. Alternatively, the particles may be composite particles which comprise a core of an inert substrate which is impregnated with and/or coated with the magnetic material. The inert substrate is a material which acts as a carrier for the magnetic material and which is chemically and biologically inert. Examples of suitably inert substrates for use in the present invention are silicon dioxide, magnesium silicate (talc),

- 6 -

diatomaceous earth, cellulose or natural or synthetic polymers such as chitin, chitosan or rubber, or aerogels.

5 The inert substrate may additionally have a pesticide or a behaviour modifying chemical impregnated thereon or associated therewith, for example by adsorption thereon. The amount of pesticide or behaviour modifying chemical which is impregnated into or associated with the inert  
10 substrate will generally comprise at least 0.1% by weight of the inert substrate. The amount of the pesticide or behaviour modifying chemical will depend upon the intended release rate from the composition and the length of intended duration of release.

15 The pesticide which may be incorporated into the composite particles or incorporated into the composition used in the invention may be specifically targeted to the control of particular pests. For example, an insecticide may be applied to sexually  
20 mature male insects so that it spreads amongst the rest of the population during mating, or by contact during swarming. The insecticide is unlikely to spread to other species of insect when transmitted in this way.

25 Each pesticide may be chosen to have a narrow spectrum of action. Entomopathogens are particularly well suited to this. A further embodiment is to use a behaviour modifying chemical, for example a specific attractant to attract insects to the particles. For  
30 example, the attractant may be a sexual pheromone. Furthermore, a sexual attractant pheromone may be used to produce male confusion. This technique depends on



- 7 -

the very high sensitivity of male insects to volatile sex attractants produced by females of the same species.

As the insects contact the magnetic particles the particles are picked up by the insect from the surface on which the particles are located. The particles are then transferred to the body parts of the insect by movement and during grooming. The particles remain in place and continue to release the pesticide or behaviour modifying chemical, such as a pheromone. Accordingly, the composite particles which may be used in the method of the present invention have a dual effect. Not only does the magnetic material impregnated into or coated onto the inert substrate have an effect on the orientation and stability of the insects, but the pesticide or behaviour modifying chemical will produce a second effect which is associated with the particular nature of the pesticide or behaviour modifying chemical incorporated into the composite particles.

It will be understood that by the term "pesticide" as used therein is meant any substance which can be used in the control of agricultural, natural environmental and domestic pests, such as insects. Included within this term, therefore, are naturally occurring or synthetic chemical insecticides, fungicides, acaricides, insect growth regulators and chemosterilants; entomopathogens such as bacteria, viruses and fungi. The term "behaviour modifying chemicals" includes within its scope the pheromones, allomones, kairomones, parapheromones and food odours.

- 8 -

The present invention furthermore includes within its scope a first pesticidal composition in particulate form which comprises composite particles each comprising a core of an inert substrate having a pesticide or behaviour modifying chemical impregnated thereon or associated therewith and the core being impregnated or coated with a ferromagnetic oxide. The composite particles are as described above in relation to the method of the invention.

The present invention still further includes within its scope a second pesticidal composition in particulate form which comprises particles containing or consisting of a magnetic material in admixture with particles which contain or consist of one or more pesticides or behaviour modifying chemicals.

Furthermore, in a further embodiment of the present invention provides an insect trap which comprises a housing, a zone of the housing or a zone within the housing comprising a magnetically polarized material and the said zone being coated with a composition comprising particles containing or consisting of a magnetic material of opposite polarity to that of the magnetically polarized material.

The insect trap of the present invention has a zone of magnetically polarized material which may form a portion of one or more walls of the housing, or may be provided as a separate insert within the housing. The zone of the magnetically polarized material may be formed, for example from a plastic material which is impregnated with a ferromagnetic oxide which is magnetically polarized. Alternatively, the zone may itself be formed solely from the magnetically

- 9 -

polarized material. The zone of the magnetically polarized material has an opposite polarity to the polarity of the magnetic material which is coated onto the said zone. Preferably the zone has a surface  
5 which is inclined to the horizontal and, as described above, this will assist in disrupting the orientation of the insects which walk or crawl over the zone.

The insect trap may include a trapping zone into which the insects fall when they become established  
10 after contact with the particles containing or consisting of the magnetic material. The trapping zone may include a fluid, a powder, a desiccant, a chemical toxicant or an adhesively sticky or tacky surface, or any combination thereof, for retaining the  
15 insects therein.

The immobilised and trapped insects may be left to die or they may be removed for destruction or study.

The insect trap of the present invention may be  
20 provided with means to lure the insects into the housing. Insect lures are well known and may comprise, for example, a light source with some emission in the ultraviolet range, or a chemical stimulant such as a natural or synthetic pheromone  
25 attractant, or an odour normally associated with the insects' food or food plant.

It will be appreciated that the insect traps of the present invention can be produced cheaply and insect destabilization and knock down may be achieved  
30 without the use of electrical grids. Pollution problems arising from the use of toxic chemicals are eliminated or greatly reduced because any pesticide

- 10 -

contained in the composite particles which may be used in the present invention are applied only in the area of the trap and not generally to the location of the pest. The trap may be recharged with additional magnetic powder when the original powder charge has been used up by insects contacting the powder. Furthermore, when the trap of the present invention is used with composite particles which also incorporate a pesticide or a behaviour modifying chemical then the present invention provides an efficient method of killing insects by ensuring that the pesticide reaches the insects more effectively and remains in place for longer periods, or alternatively provides a means by which the behaviour of the insects is disrupted, thereby disrupting the mating and reproductive cycles of the insects.

The present invention will be further described with reference to the accompanying drawings in which:-

Figure 1A is a plan view of an insect trap in accordance with the present invention;

Figure 1B is a cross section along the line A-A of the trap of Figure 1A with a lid positioned thereover; and

Figure 1C is a cross section along the line B-B of the trap of Figure 1A with a lid positioned thereover.

Figure 2 illustrates the percentage coverage of powder on the body parts of *Blattella germanica* over time as described in Example 2 herein below; and

Figure 3 illustrates the loss of magnetic powder from the bodies of cockroaches over time.

Referring to the drawings, a cockroach trap is

- 11 -

illustrated in Figures 1A, 1B and 1C. The trap comprises an elongate body 1 having a trapping area 2 formed in the centre thereof. The trapping area 2 is bounded on two sides thereof by two longitudinally extending walls 3 which are of a sufficient height to prevent the cockroaches from climbing over them. Ramped surfaces 4 extend downwardly from the tops of each of the walls. The top edges of the longitudinally extending walls 3 are provided with recesses 5 which are designed to support an elongate bridging plate 6. The bridging plate 6 is constructed from a plastic material containing a proportion of a ferromagnetic material to make it weakly magnetic. The top surface of bridging plate 6 is dusted with a ferromagnetic powder.

As shown in Figures 1B and 1C the trap has a lid 7 which is held in place by magnetic studs (not shown) positioned at the ends of the ramped surfaces 4.

An odorous attractant is placed in the trapping area 2. A cockroach attracted by the attractant walks up the ramped surface and then onto the bridging plate 6. The bridging plate has inwardly curved surfaces 8. When the cockroach walks on the surface of the plate 6 the magnetic powder with which the plate 6 is coated adheres to the cockroach's feet, blocking the insect's adhesive pads and causing it to slip down the curved surface 8 into the trapping area 2. The trapping area may be provided with a glue pad 9 to which the cockroach becomes adhered.

The opening between the ramped surface 4 and the lid 7 is such that a cockroach can climb up the ramped surface, for example when the trap is placed adjacent

- 12 -

a wall 10.

When the trap is full of cockroaches, it may be closed by pushing the lid off the magnetic studs. The trap can then be emptied for reuse, or disposed of.

5       The present invention will be further described with reference to the following Examples.

#### EXAMPLE 1

10       A surface was coated with a composition comprising 10% by weight of strontium ferrite and 90% by weight of a ferrosilicate. The particles had an average particle diameter in the range of from 5 to 100 micrometres. Houseflies (*Musca domestica*) were  
15       allowed to walk over the surface of the powder for 3 to 5 minutes after which the powder coating was spread over most of their body parts by their own grooming activities. They continued grooming whilst trying to dislodge the particles and were unable to walk on a  
20       sloping plastic surface without slipping with every movement. This behaviour continued for 4 days until all of the flies were dead. A coating of the powder was clearly visible on their wings and bodies. A  
25       similar result was obtained using cockroaches (*Blattella germanica*).

#### EXAMPLE 2

30       Adult cockroaches (*Blattella germanica*) were exposed to the ferromagnetic oxide powder as described in Example 1 and the density of the particles on the thorax was determined by sacrificing ten insects at

- 13 -

intervals of up to 178.5 hours and counting the particles under the microscope. The results are given in Figure 2 which shows an initial exponential loss rate of the powder (mainly larger particles) after which the density of the powder on the surface of the insects remains fairly constant.

### EXAMPLE 3

10           The procedure of Example 1 was repeated using strontium ferrite powder. The loss of powder with time is plotted in Figure 3. It can be seen that after an initial decline in the amount of powder remaining attached to the cockroach's bodies, a fairly  
15 steady state is reached after about 60 minutes with only a further slight tailing off with time.

- 14 -

**CLAIMS:**

1. A method of controlling pests, such as insects, by trapping and/or killing them wherein at least a part of a pest to be trapped or killed is exposed a composition comprising particles containing or consisting of at least one magnetic material.

2. A method as claimed in claim 1 wherein the particles have an average particle size diameter in the range of from 2 to 100 $\mu$ m.

3. A method as claimed in claim 1 or claim 2 wherein the magnetic material is a ferromagnetic oxide.

4. A method as claimed in any one of the preceding claims wherein the particles are applied to a surface in an area in which pests are present, preferably a surface which is inclined to the horizontal.

5. A method as claimed in any one of the preceding claims wherein the composition comprised at least 10% by weight of magnetic particles.

6. A method as claimed in any one of the preceding claims wherein the particles are composite particles which comprise a core of an inert substrate which is impregnated with and/or coated with the magnetic material.



- 15 -

7. A method as claimed in claim 6 wherein the core comprises silicon dioxide, magnesium silicate, diatomaceous earth, cellulose or a natural or synthetic polymer.

5

8. A method as claimed in claim 6 or claim 7 wherein the inert substrate has a pesticide or behaviour modifying chemical impregnated thereon or associated therewith.

10

9. A method as claimed in claim 8 wherein the pesticide is an insecticide, fungicide, acaricide, insect growth regulator or chemosterilant.

15

10. A method as claimed in any one of claims 1 to 8 wherein the pesticide is a bacterium, virus or fungus.

20

11. A method as claimed in any one of claims 1 to 8 wherein the behaviour modifying chemical is a pheromone.

25

12. A method as claimed in any one of claims 7 to 11 wherein the pesticide or behaviour modifying chemical comprises at least 0.1% by weight of the cores of the particles.

30

13. A pesticidal composition in particulate form which comprises composite particles each comprising a core of an inert substance having a pesticide or behaviour modifying chemical impregnated thereon or associated therewith and the core being impregnated or

- 16 -

coated with a magnetic material.

14. A pesticide composition as claimed in claim  
13 wherein the core comprises silicon dioxide,  
5 magnesium silicate, diatomaceous earth, cellulose or a  
natural or synthetic polymer.

15. A pesticidal composition in particulate form  
which comprises particles containing or consisting of  
10 a magnetic material in admixture with a pesticide or  
behaviour modifying chemical or particles of a  
magnetic material coated with a pesticide or behaviour  
modifying chemical.

16. A pesticide composition as claimed in any  
one of claims 13 to 15 wherein the pesticide is an  
insecticide, fungicide, acaricide, insect growth  
regulator or chemosterilant.

17. A pesticide composition as claimed in any  
one of claims 13 to 15 wherein the pesticide is a  
bacterium, virus or fungus.

18. A pesticide composition as claimed in any  
25 one of claims 13 to 15 wherein the behaviour modifying  
chemical is a pheromone.

19. A pesticide composition as claimed in any  
one of claims 13 to 18 wherein the pesticide or  
30 behaviour modifying chemical comprises at least 0.1%  
by weight of the cores of the particles.

- 17 -

20. A pesticide composition as claimed in any one of claims 13 to 19 wherein the magnetic material is a ferromagnetic oxide.

5           21. An insect trap which comprises a housing, a zone of the housing or a zone within the housing comprising a magnetically polarized material and the said zone being coated with a composition comprising particles containing or consisting of a magnetic  
10 material of opposite polarity to that of the magnetically polarized material.

22. An insect trap as claimed in claim 21 wherein the zone of the magnetically polarized  
15 material is formed by a portion of at least one wall of the housing.

23. An insect trap as claimed in claim 21 or claim 22 wherein the zone of the magnetically  
20 polarized material comprises a removable insert placed within the housing.

24. An insect trap as claimed in claim 21 or claim 22 wherein the zone has a surface which is  
25 inclined to the horizontal.

25. An insect trap as claimed in any one of claims 21 to 24 wherein the magnetic material is a ferromagnetic oxide.

30

26. An insect trap as claimed in any one of claims 21 to 25 wherein the said zone is coated with

- 18 -

particles of a pesticidal composition as claimed in  
any one of claims 13 to 20.

27. A method as claimed in claim 1 substantially  
5 as hereinbefore described with reference to any one of  
the Examples.

28. An insect trap as claimed in claim 21  
substantially as hereinbefore described with reference  
10 to and as illustrated in Figures 1A, 1B and 1C of the  
accompanying drawings.

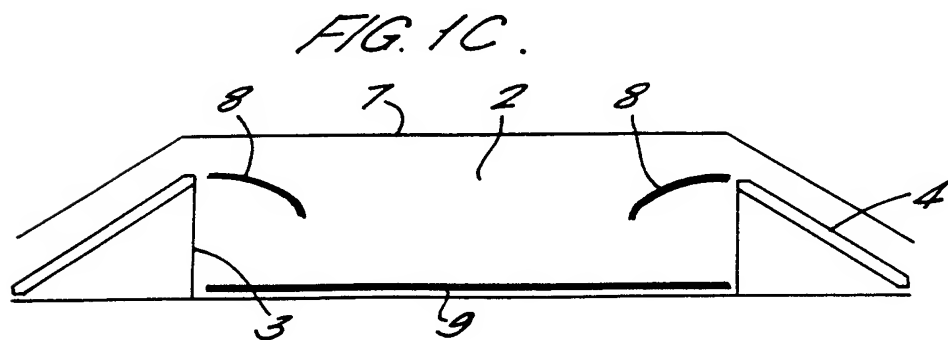
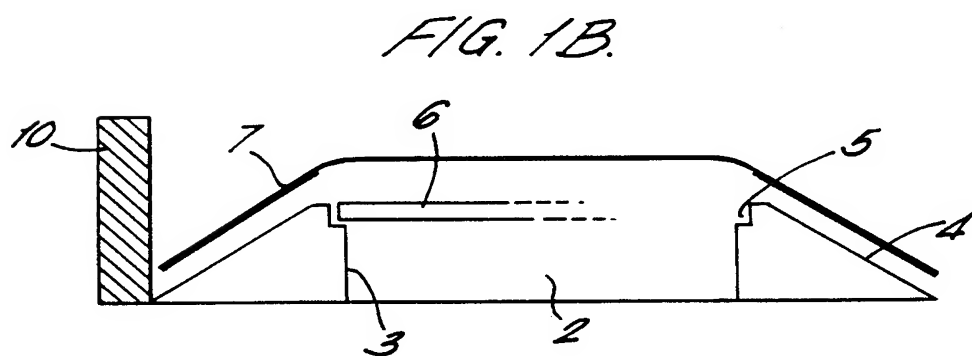
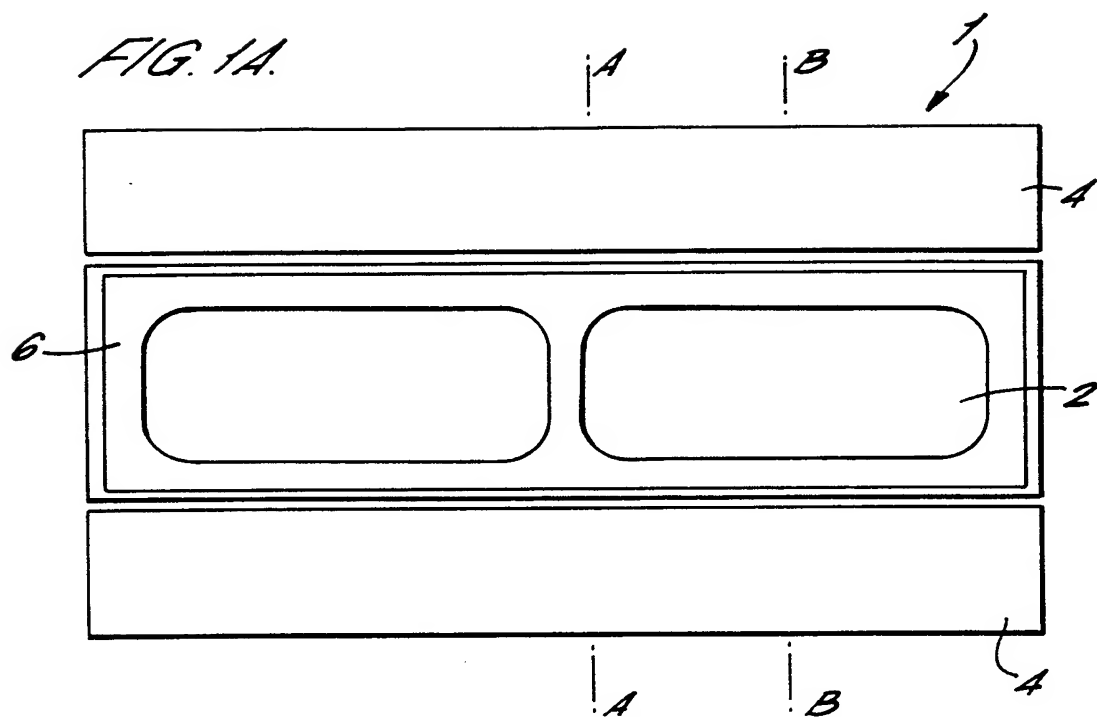


FIG. 2.

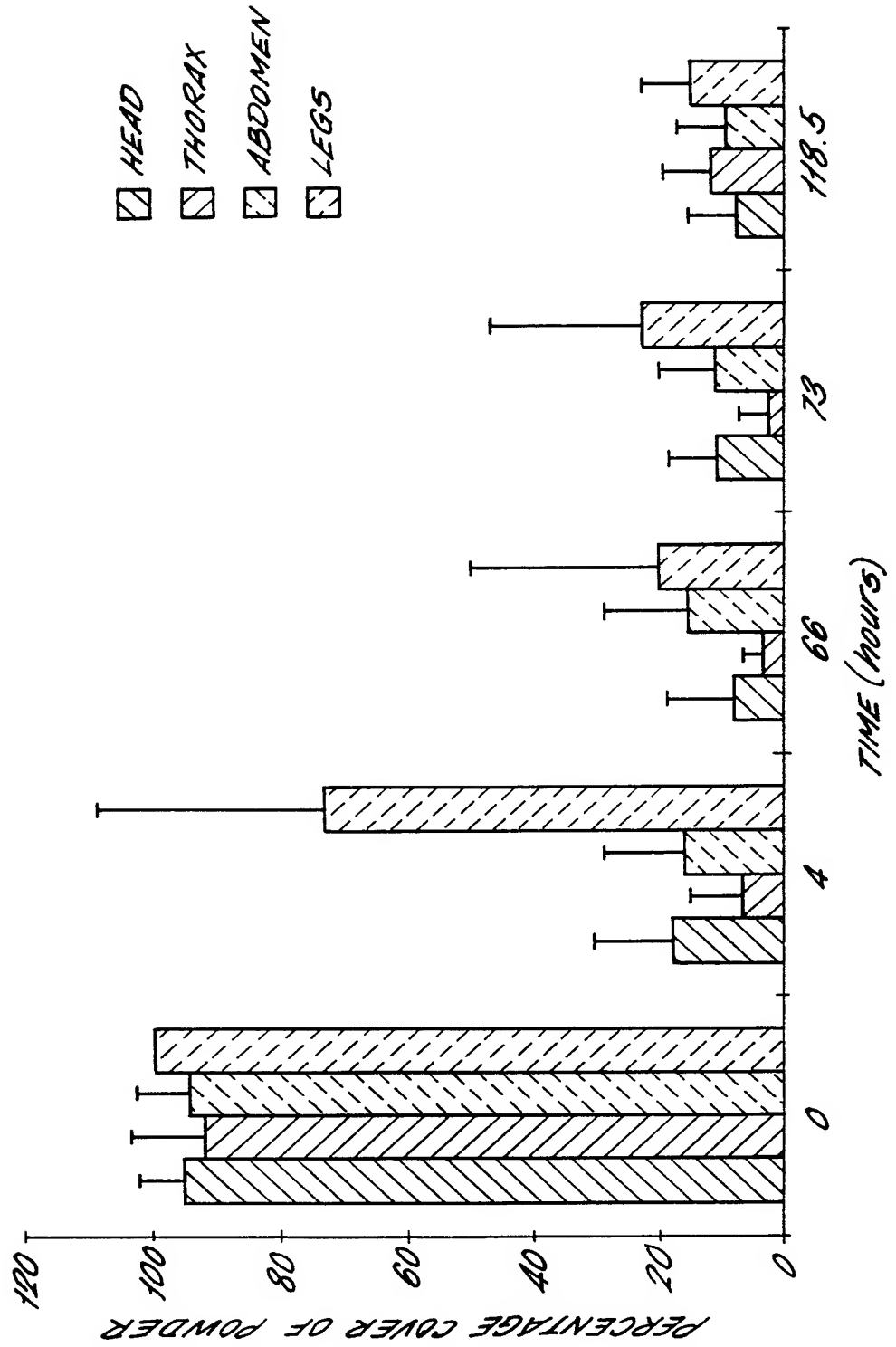
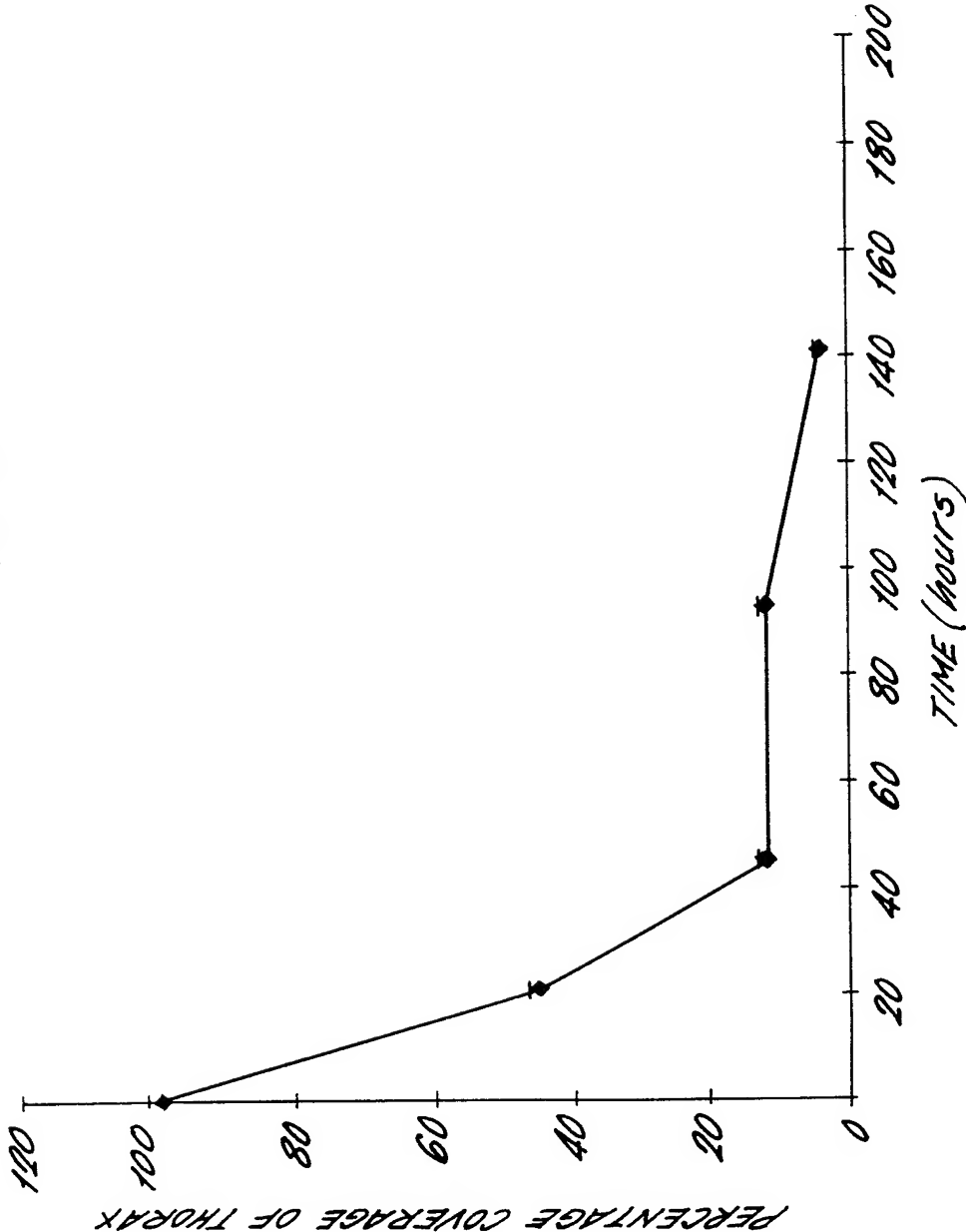


FIG. 3.



# INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB 99/02090

## A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 A01N59/00 A01N59/16 A01N25/12 A01M1/10 A01M5/02

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 A01N A01M

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 5 771 628 A (NOBBS JEFFREY MULFORD) 30 June 1998 (1998-06-30) column 5, line 38-55 ----	1-28
Y	WO 97 33472 A (UNIV SOUTHAMPTON ;HOWSE PHILIP EDWIN (GB)) 18 September 1997 (1997-09-18) page 3, line 4-25; examples 1-3 ----	1-28
Y	WO 94 00980 A (UNIV SOUTHAMPTON ;HOWSE PHILIP EDWIN (GB)) 20 January 1994 (1994-01-20) cited in the application page 8, line 34 -page 9, line 5 ----	1-28
Y	US 4 263 740 A (HEMSARTH W LANCE H ET AL) 28 April 1981 (1981-04-28) column 2, line 58 -column 3, line 20 ----- -/--	1-28



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

\* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance  
 "E" earlier document but published on or after the international filing date  
 "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)  
 "O" document referring to an oral disclosure, use, exhibition or other means  
 "P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention  
 "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone  
 "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.  
 "&" document member of the same patent family

Date of the actual completion of the international search

20 October 1999

Date of mailing of the international search report

29/10/1999

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2  
 NL - 2280 HV Rijswijk  
 Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,  
 Fax: (+31-70) 340-3016

Authorized officer

Klaver, J



## INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB 99/02090

## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 2 167 978 A (JENNERICH) 1 August 1939 (1939-08-01) col. 2, line 35-41; col. 3, line 41 - 52. ----	1-28
X	US 5 162 014 A (MOORE LAWRENCE W ET AL) 10 November 1992 (1992-11-10) column 2, line 40-46 ----	1-5
A	DATABASE WPI Section Ch, Week 199718 Derwent Publications Ltd., London, GB; Class C04, AN 1997-196008 XP002119588 & JP 08 290990 A (HITACHI METALS LTD), 5 November 1996 (1996-11-05) abstract -----	1-28

# INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/GB 99/02090

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
US 5771628	A	30-06-1998	NONE	
WO 9733472	A	18-09-1997	AU 1933797 A CA 2242781 A CN 1213270 A EP 0888048 A	01-10-1997 18-09-1997 07-04-1999 07-01-1999
WO 9400980	A	20-01-1994	AT 177591 T AU 669727 B AU 4575693 A BR 9306723 A CA 2140015 A DE 69324012 D EP 0650322 A ES 2131586 T GB 2268676 A JP 7508882 T NZ 254181 A NZ 299817 A	15-04-1999 20-06-1996 31-01-1994 08-12-1998 20-01-1994 22-04-1999 03-05-1995 01-08-1999 19-01-1994 05-10-1995 27-05-1998 27-04-1998
US 4263740	A	28-04-1981	NONE	
US 2167978	A	01-08-1939	NONE	
US 5162014	A	10-11-1992	NONE	
JP 8290990	A	05-11-1996	NONE	